



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3001

Job Sheet 203270



Part No: 646.3001

Job Qty: 4 pcs

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		12/13/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS

41

9-89

DEC 30 2019



Dart Aerospace Ltd.
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CANADA
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Container No: S243880



Part: 646.3001

Job No: 203270

Serial No/Batch: S243880

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/30/19

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120	Small Fab - 2 - B4B	4 pcs	12/13/19	0.00 4.40	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
130	QC 5	4 pcs	12/13/19	0.00 0.00	Small Fab - 6 - B4B	41 DEC 30 2019
					Small Fab - 7 - B4B	9-89
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
140	Packaging 3-1 - Stock - B4B	4 pcs	12/13/19	0.00 0.00	QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS
					QC 5 - 40	41 JAN 06 2020
					QC 5 - 61	9-89
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS
					Packaging 3 - 23 - B4B	84
					Packaging 3 - 24 - B4B	9-89
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	4 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21	DAS	JAN 08 2020
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-05	

Part Op 110 - Pick Kit
 Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE 598: 5211075 exp. date: 1/21

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187847
646.3011	RH Half	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194669
646.3012	Lower Guide	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5224194
646.3013	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220376
646.3014	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5221587
646.3015	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5232878
MS21042L08	Nut	76 Ea (19 ea)	110-Packaging 1 - Pick Kit	5232687
MS27039-08-19	Screw	76 Ea (19 ea)	110-Packaging 1 - Pick Kit	5231293
NAS1149FN832P	Washer (AN960-8)	152 Ea (38 ea)	110-Packaging 1 - Pick Kit	5224538

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3010	4	17	0
	646.3011	4	44	0
	646.3012	4	32	0
	646.3013	4	21	0
	646.3014	4	25	0
	646.3015	4	19	0
	MS21042L08	76	939	0
	MS27039-08-19	76	1,010	0
	NAS1149FN832P	152	2,082	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐				MRB (QS1042)																													
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition																															
Description Work Order Deviation						Completed By																															
						Lead hand / Supervisor																															
						QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"> <tr> <td>Pressure/Forced ☐</td> <td>Contamination ☐</td> <td>Power Loss/Surge ☐</td> <td>Positioned Wrong ☐</td> </tr> <tr> <td>Bending ☐</td> <td>Misaligned/off center ☐</td> <td>Folio/Program ☐</td> <td>Outside Tolerance ☐</td> </tr> <tr> <td>Crushing ☐</td> <td>BOM/Route ☐</td> <td>Grain Direction ☐</td> <td>Drawing ☐</td> </tr> <tr> <td>Cracks ☐</td> <td>Broken/Damage/Defect ☐</td> <td>Weld ☐</td> <td>Finish ☐</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist ☐</td> <td>Incomplete/Unclear Instructions ☐</td> <td>Wrong Stock Pulled ☐</td> <td>Part Lost/Missing ☐</td> </tr> <tr> <td>Marks/Chatter ☐</td> <td>Drill Holes ☐</td> <td>Out of Sequence ☐</td> <td>Misread ☐</td> </tr> <tr> <td>Mislabeled ☐</td> <td>Fit/Function ☐</td> <td>Off-set/Set-up ☐</td> <td></td> </tr> </table> Other/Details: _____								Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐	
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